Web Panel WP-101

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Revision History

<table>
<thead>
<tr>
<th>Revision</th>
<th>Brief Description of Changes</th>
<th>Date of Issue</th>
<th>Author/Editor</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.A</td>
<td>Initial Issue in English</td>
<td>2019-November-18</td>
<td>GUGMA</td>
</tr>
</tbody>
</table>

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Symbols
The following symbols may be used in this user guide

⚠️ DANGER
DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

⚠️ WARNING
WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠️ NOTICE
NOTICE indicates a property damage message.

⚠️ CAUTION
CAUTION indicates a hazardous situation which, if not avoided, may result in minor or moderate injury.

Electric Shock!
This symbol and title warn of hazards due to electrical shocks (>60V) when touching products or parts of products. Failure to observe the precautions indicated and/or prescribed by the law may endanger your life/health and/or result in damage to your material.

ESD Sensitive Device!
This symbol and title inform that the electronic boards and their components are sensitive to static electricity. Care must therefore be taken during all handling operations and inspections of this product in order to ensure product integrity at all times.

HOT Surface!
Do NOT touch! Allow to cool before servicing.

Laser!
This symbol inform of the risk of exposure to laser beam and light emitting devices (LEDs) from an electrical device. Eye protection per manufacturer notice shall review before servicing.

This symbol indicates general information about the product and the user guide.
This symbol also indicates detail information about the specific product configuration.

This symbol precedes helpful hints and tips for daily use.
For Your Safety

Your new Kontron product was developed and tested carefully to provide all features necessary to ensure its compliance with electrical safety requirements. It was also designed for a long fault-free life. However, the life expectancy of your product can be drastically reduced by improper treatment during unpacking and installation. Therefore, in the interest of your own safety and of the correct operation of your new Kontron product, you are requested to conform with the following guidelines.

High Voltage Safety Instructions

As a precaution and in case of danger, the power connector must be easily accessible. The power connector is the product’s main disconnect device.

<table>
<thead>
<tr>
<th>CAUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Warning</td>
</tr>
<tr>
<td>All operations on this product must be carried out by sufficiently skilled personnel only.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric Shock!</td>
</tr>
<tr>
<td>Before installing a non hot-swappable Kontron product into a system always ensure that your mains power is switched off. This also applies to the installation of piggybacks. Serious electrical shock hazards can exist during all installation, repair, and maintenance operations on this product. Therefore, always unplug the power cable and any other cables which provide external voltages before performing any work on this product. Earth ground connection to vehicle’s chassis or a central grounding point shall remain connected. The earth ground cable shall be the last cable to be disconnected or the first cable to be connected when performing installation or removal procedures on this product.</td>
</tr>
</tbody>
</table>

Special Handling and Unpacking Instruction

<table>
<thead>
<tr>
<th>NOTICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>ESD Sensitive Device!</td>
</tr>
<tr>
<td>Electronic boards and their components are sensitive to static electricity. Therefore, care must be taken during all handling operations and inspections of this product, in order to ensure product integrity at all times.</td>
</tr>
</tbody>
</table>

Do not handle this product out of its protective enclosure while it is not used for operational purposes unless it is otherwise protected.

Whenever possible, unpack or pack this product only at EOS/ESD safe work stations. Where a safe work station is not guaranteed, it is important for the user to be electrically discharged before touching the product with his/her hands or tools. This is most easily done by touching a metal part of your system housing.

It is particularly important to observe standard anti-static precautions when changing piggybacks, ROM devices, jumper settings etc. If the product contains batteries for RTC or memory backup, ensure that the product is not placed on conductive surfaces, including anti-static plastics or sponges. They can cause short circuits and damage the batteries or conductive circuits on the product.

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Lithium Battery Precautions

If your product is equipped with a lithium battery, take the following precautions when replacing the battery.

⚠️ **CAUTION**

Danger of explosion if the battery is replaced incorrectly.
- Replace only with same or equivalent battery type recommended by the manufacturer.
- Dispose of used batteries according to the manufacturer’s instructions.

General Instructions on Usage

In order to maintain Kontron's product warranty, this product must not be altered or modified in any way. Changes or modifications to the product, that are not explicitly approved by Kontron and described in this user guide or received from Kontron Support as a special handling instruction, will void your warranty.

This product should only be installed in or connected to systems that fulfill all necessary technical and specific environmental requirements. This also applies to the operational temperature range of the specific board version that must not be exceeded. If batteries are present, their temperature restrictions must be taken into account.

In performing all necessary installation and application operations, only follow the instructions supplied by the present user guide.

Keep all the original packaging material for future storage or warranty shipments. If it is necessary to store or ship the product then re-pack it in the same manner as it was delivered.

Special care is necessary when handling or unpacking the product. See Special Handling and Unpacking Instruction.

Quality and Environmental Management

Kontron aims to deliver reliable high-end products designed and built for quality, and aims to complying with environmental laws, regulations, and other environmentally oriented requirements. For more information regarding Kontron’s quality and environmental responsibilities, visit [http://www.kontron.com/about-kontron/corporate-responsibility/quality-management](http://www.kontron.com/about-kontron/corporate-responsibility/quality-management).

Disposal and Recycling

Kontron’s products are manufactured to satisfy environmental protection requirements where possible. Many of the components used are capable of being recycled. Final disposal of this product after its service life must be accomplished in accordance with applicable country, state, or local laws or regulations.

WEEE Compliance

The Waste Electrical and Electronic Equipment (WEEE) Directive aims to:
- Reduce waste arising from electrical and electronic equipment (EEE)
- Make producers of EEE responsible for the environmental impact of their products, especially when the product become waste
- Encourage separate collection and subsequent treatment, reuse, recovery, recycling and sound environmental disposal of EEE
- Improve the environmental performance of all those involved during the lifecycle of EEE

Environmental protection is a high priority with Kontron.
Kontron follows the WEEE directive
You are encouraged to return our products for proper disposal.
## Table of Contents

Symbols...........................................................................................................................................6  
For Your Safety....................................................................................................................................7  
High Voltage Safety Instructions.......................................................................................................7  
Special Handling and Unpacking Instruction......................................................................................7  
Lithium Battery Precautions................................................................................................................8  
General Instructions on Usage...........................................................................................................8  
Quality and Environmental Management...........................................................................................8  
Disposal and Recycling.......................................................................................................................8  
WEEE Compliance...............................................................................................................................8  
Table of Contents................................................................................................................................9  
List of Tables.......................................................................................................................................10  
List of Figures.......................................................................................................................................10  
1/ Product overview............................................................................................................................11  
  2/ Technical data................................................................................................................................12  
  2.1. Operating system..........................................................................................................................12  
  2.2. Dimensions and weight...............................................................................................................12  
  2.3. Environmental conditions..........................................................................................................12  
  2.4. Power supply.............................................................................................................................13  
  2.5. Materials.....................................................................................................................................13  
  2.6. Accessories................................................................................................................................13  
3/ Design and function..........................................................................................................................14  
  3.1. Description of function...............................................................................................................14  
  3.1.1. LCD display............................................................................................................................14  
  3.1.2. Touchscreen capacitive...........................................................................................................14  
  3.1.3. Processor board......................................................................................................................14  
  3.1.4. microSD-Card..........................................................................................................................14  
  3.1.5. Backlight................................................................................................................................14  
  3.1.6. Ethernet NET1........................................................................................................................15  
  3.1.7. USB........................................................................................................................................15  
  3.2. Connectors..................................................................................................................................16  
  3.2.1. Functional earth......................................................................................................................17  
  3.2.2. Power supply Connector X1..................................................................................................17  
  3.2.3. Ethernet Connector X5.........................................................................................................18  
4/ Assembly and installation................................................................................................................19  
  4.1. Mounting instructions................................................................................................................19  
5/ Commissioning..................................................................................................................................20  
  5.1. Power supply.............................................................................................................................20  
  5.2. Grounding...................................................................................................................................20  
  5.3. System Configuration................................................................................................................20  
  5.4. HTML5 Browser........................................................................................................................20  
  5.5. iniNet Micro-Browser..................................................................................................................21  
  5.6. Backup/Restore the system (Live System)................................................................................21  
6/ Operation..........................................................................................................................................22  
7/ Maintenance......................................................................................................................................23  
  7.1. Cleaning......................................................................................................................................23  
8/ Malfunctions......................................................................................................................................24  

www.kontron.com
List of Tables
Table 1: Versions ........................................................................................................... 11
Table 2: Detail configuration of the product versions: .................................................. 11
Table 3: Accessories for the WP-101 Web Panel.......................................................... 13
Table 4: Interfaces........................................................................................................... 16
Table 5: Power supply Connector X1............................................................................... 17
Table 6: Ethernet Connectors X5 and X6....................................................................... 18
Table 7: Malfunctions.................................................................................................... 24
Table 8: List of used Acronyms...................................................................................... 31

List of Figures
Figure 1: MicroSD-Card .................................................................................................. 14
Figure 2: Interfaces bottom view.................................................................................... 16
Figure 3: Interfaces side view.......................................................................................... 16
Figure 4: Functional earth.............................................................................................. 17
Figure 5: Mounting in the front of the switch cabinet..................................................... 19
Figure 6: Mounting cut-out ............................................................................................ 26
Figure 7: Front view ........................................................................................................ 27
Figure 8: Rear view ........................................................................................................ 27
Figure 9: Side view from below....................................................................................... 28
1/ Product overview

The WP-101 Web Panel is designed as an operating panel for industrial applications and building automation. As standard, the panel has a capacitive multitouch display with a glass front and a very slim, high-quality metal frame. On the back side, the panel has a robust stainless steel housing.

The WP-101 Panel has a 10.1" WXGA color TFT touch panel with 1280 x 800 pixels and dimmable LED backlight. It is equipped with an ARM Cortex-A9 low-power embedded RISC controller with one or two processor cores. The WP-101 can comprise one microSD slot, one 10/100 MBit Ethernet interface and two USB2.0 host interfaces.

Linux is used as the operating system. The panel is available with either a Chromium based HTML5 web browser or the "Microbrowser" from iniNet.

This manual is applicable to the following versions:

Table 1: Versions

<table>
<thead>
<tr>
<th>Article No.</th>
<th>Name</th>
<th>Version</th>
</tr>
</thead>
<tbody>
<tr>
<td>11351</td>
<td>WP-101g 31-1230</td>
<td>10.1-inch Web Panel i.MX6 Single Core with aluminum frame</td>
</tr>
<tr>
<td>11432</td>
<td>WP-101g 32-1230</td>
<td>10.1-inch Web Panel i.MX6 Dual Core with aluminum frame</td>
</tr>
</tbody>
</table>

Table 2: Detail configuration of the product versions:

<table>
<thead>
<tr>
<th>Version</th>
<th>11351</th>
<th>11432</th>
</tr>
</thead>
<tbody>
<tr>
<td>10.1&quot; WXGA (1280 x 800) Colour-TFT</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>Capacitive touch with glass and aluminum front</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>Capacitive touch with glass and stainless steel front</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>800 MHz i.MX6 Single-Core</td>
<td>x</td>
<td></td>
</tr>
<tr>
<td>800 MHz i.MX6 Dual-Core</td>
<td></td>
<td>x</td>
</tr>
<tr>
<td>1 MByte serial NOR Flash</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>512 MByte NAND Flash</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>1 GByte RAM</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>4 GByte eMMC Flash</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8 kByte FRAM</td>
<td></td>
<td></td>
</tr>
<tr>
<td>microSD-Card slot</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>NET1 10/100 MBit Ethernet</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>NET2 10/100 MBit Ethernet</td>
<td></td>
<td>x</td>
</tr>
<tr>
<td>2x USB Host (USB1, USB2)</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>Linux Distribution</td>
<td>x</td>
<td>x</td>
</tr>
</tbody>
</table>
2/ Technical data

Depending on the version, the WP-101 Web Panel can have the following properties (existing versions see 1/):

- 10.1" WXGA Colour-TFT Display with 1280 x 800 pixels, 24 Bit RGB via LVDS. Brightness typ. 420 cd/m², symmetrical viewing angle from all sides typ. 85°/85°/85°/85°
- Capacitive multi touch screen
- Glass front inserted in a milled aluminum frame or stainless steel frame
- Processor NXP ARM Cortex A9, 800 MHz i.MX6 Single or Dual Core CPU
- Up to 512 MByte NAND Flash
- 4-16 GByte eMMC Flash
- 1 MByte serial NOR Flash
- 1 GByte dynamic RAM
- Slot for microSD FlashCards up to 2 GByte and SDHC-Cards up to 32 GByte
- LED backlight dimmable via software
- one 10/100 MBit Ethernet interface on RJ45 (8P8C) connector
- up to two USB Hostinterfaces on 4-pol. USB plug type A
- Power supply 24 VDC ±20%, on 3-pin Phoenix connector

2.1. Operating system

The operating system is embedded Linux (Yocto Distribution).

2.2. Dimensions and weight

External dimensions W \ H \ D: 264.5 x 187 x 40.9 mm
Display size W \ H: 217 x 135.6 mm, 10.1" diagonal
Mounting depth 35.5 mm
Weight: 1.25 kg

2.3. Environmental conditions

List of permissible ambient conditions for the operation of the product.

Ambient temperature operation: 0 ... +55 °C
Ambient temperature storage: -20 ... +70 °C
Humidity: 10 - 90 % (non-condensing)
Atmosphere: free of corrosive or explosive gases
Protection class Front: IP65, rear: IP20

EMC with correct wiring and shielding of the interfaces:
- according to EN 61000-6-2 Immunity
- according to EN 61000-6-4 Emission
2.4. Power supply
Supply voltage +24 VDC ±20 %
Current consumption: typ. 370 mA
Power consumption: typ. 8.9 VA

Recommended design of the power supply unit:
Voltage/ output power: 24 VDC / min. 30 W
Ripple: max. 200 mV p-p

Operate the device exclusively with a SELV (Safety Extra Low Voltage) voltage source which fulfils the requirements of an LPS (Limited Power Source) according to DIN EN 60950-1.

2.5. Materials
The following materials are used for the housing of the WP-101:
- Housing Rear: Stainless steel
- Housing front: aluminium or stainless steel
- Glass front: chemically toughened glass

2.6. Accessories

Table 3: Accessories for the WP-101 Web Panel

<table>
<thead>
<tr>
<th>Article No.</th>
<th>Designation</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>90184</td>
<td>Handbuch Web Panel WP-101</td>
<td>Deutsches Handbuch</td>
</tr>
<tr>
<td>90196</td>
<td>System Manual Linux</td>
<td>Deutsches Handbuch</td>
</tr>
<tr>
<td>90206</td>
<td>User Guide Web Panel WP-101</td>
<td>English manual</td>
</tr>
<tr>
<td>90208</td>
<td>System Manual Linux</td>
<td>English manual</td>
</tr>
</tbody>
</table>
3/ Design and function

3.1. Description of function

3.1.1. LCD display
The active colour TFT LCD 10.1" display with WXGA resolution (1280 x 800) is connected to the processor board via an internal LVDS interface.

3.1.2. Touchscreen capacitive
The integrated capacitive touchscreen is connected to the processor board via an internal interface.

⚠️ CAUTION
Damage to the screen, caused by any impact with a hard object, could lead to injury.
Operate the touch screen only with finger or touch pen.

3.1.3. Processor board
The single board computer used within the WP-101 is based on an i.MX6 ARM Cortex-A9 processor design, single or dual core. All of the specified I/O features are fully integrated.
Flash-ROM, fast boot serial NOR Flash, DDR3 DRAM main memory and non-volatile data memory SRAM components are used as standard. All devices are soldered down for high reliability.

3.1.4. microSD-Card
The microSD card slot X3 integrated on the base module allows the use of SD cards up to 2 GByte and SDHC cards up to 32 GByte.

Figure 1: MicroSD-Card

The microSD card must be inserted with contacts to the rear (towards the rear of the device) as shown in the figure above.

3.1.5. Backlight
The brightness of the backlight can be adjusted via the system configuration or via software via a Linux command.
3.1.6. Ethernet NET1

The Ethernet interface NET1 is operated via an Ethernet controller at the RMII interface of the processor. The electrically isolated 10/100 Mbit Ethernet interface is available on the RJ45 (8P8C) connector X5. Two LEDs signal the interface status. The green LED lights up when the link is active and flashes during data transmission. The yellow LED lights up for data transmission at 100Mb/s.

3.1.7. USB

The processor board provides two USB 2.0 host interfaces. The signals are routed to the USB type A connector X9.
3.2. Connectors

The Web Panel has the following Interfaces:

**Table 4: Interfaces**

<table>
<thead>
<tr>
<th>Connector</th>
<th>Type</th>
<th>Purpose</th>
</tr>
</thead>
<tbody>
<tr>
<td>X1</td>
<td>3-pole pluggable terminal pitch 5 mm for 24 VDC supply</td>
<td>PWR</td>
</tr>
<tr>
<td>X3</td>
<td>MicroSD Card Slot</td>
<td>SD</td>
</tr>
<tr>
<td>X5</td>
<td>RJ45 (8P8C) Connector for Ethernet, horizontal</td>
<td>ENET</td>
</tr>
<tr>
<td>X9</td>
<td>Double-level USB Host connector type A, horizontal</td>
<td>USB</td>
</tr>
</tbody>
</table>

**Figure 2: Interfaces bottom view**

**Figure 3: Interfaces side view**
3.2.1. Functional earth

For the grounding of the device see notes in chapter 5.2.

Figure 4: Functional earth

![Functional earth](image)

1 earth lug

3.2.2. Power supply Connector X1

Table 5: Power supply Connector X1

<table>
<thead>
<tr>
<th>Pin</th>
<th>Signal</th>
<th>Type</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>FE</td>
<td></td>
<td>Functional earth</td>
</tr>
<tr>
<td>2</td>
<td>0V</td>
<td>PWR</td>
<td>Power supply 0 Volt DC</td>
</tr>
<tr>
<td>3</td>
<td>24V</td>
<td>PWR</td>
<td>Power supply +24 VDC ±20%</td>
</tr>
</tbody>
</table>

Cable (acc. to chapter 2.3/ EMC): max. 3 m, unshielded

Connector Type Phoenix MSTBA 2S/3-0 – 1757488

Mating connector: Phoenix FKCN 2.5/ 3-ST– 1732755 (included in delivery)

Associated permissible cable cross-sections

- Conductor cross-section min: 0.5 mm² (corresponds AWG 24)
- Conductor cross-section max: 1.5 mm² (corresponds AWG 16)

The panel must be grounded via the functional earth connection of the power supply connector X1 with low impedance. See chapter 5.2.
3.2.3. Ethernet Connector X5

Cable (according to chapter 2.3/ EMC): max. 30 m, shielded, Cat-5e

Table 6: Ethernet Connectors X5 and X6

<table>
<thead>
<tr>
<th>Pin</th>
<th>Signal</th>
<th>Type</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>TX+</td>
<td>OUT</td>
<td>Ethernet Transmit data +</td>
</tr>
<tr>
<td>2</td>
<td>TX-</td>
<td>OUT</td>
<td>Ethernet Transmit data -</td>
</tr>
<tr>
<td>3</td>
<td>RX+</td>
<td>IN</td>
<td>Ethernet Receive data +</td>
</tr>
<tr>
<td>4</td>
<td></td>
<td></td>
<td>Reserved</td>
</tr>
<tr>
<td>5</td>
<td></td>
<td></td>
<td>Reserved</td>
</tr>
<tr>
<td>6</td>
<td>RX-</td>
<td>IN</td>
<td>Ethernet Receive data -</td>
</tr>
<tr>
<td>7</td>
<td></td>
<td></td>
<td>Reserved</td>
</tr>
<tr>
<td>8</td>
<td></td>
<td></td>
<td>Reserved</td>
</tr>
</tbody>
</table>
4/ Assembly and installation

Prior to commissioning, the temperature of the unit must be adjusted to the room temperature.

**WARNING**
Observance of the standards and regulations of the country of destination
Improper installation may result in death, serious injury or serious damage to property.
The device must be installed in machines or systems in compliance with all standards and regulations applicable in the countries of destination. Appropriate measures to meet such requirements (e.g. regarding EMC, ESD, etc.) must be taken by the manufacturer of these machines or systems.

**WARNING**
Danger due to malfunctions due to improper earthing of the device.
This can result in death, serious injury or considerable damage to property.
The device must be properly earthed.

**NOTICE**
Damage to plugs or cables due to improper handling when plugging in and plugging out
Material damage to cables, plugs and other plant components can result.
Always hold the plug when plugging and unplugging a cable.

4.1. Mounting instructions

1. Insert the device from the front into the cut-out of the control cabinet and push it carefully until it is fully inserted.
2. Swivel out the mounting elements on the rear side so that the fixing screws are above the cabinet plate.
3. Tighten the fixing screw at the first mounting element in a corner until it presses on the cabinet plate.
4. repeat procedure 3) for opposite mounting element
5. repeat procedure 3) for the remaining mounting elements.

Figure 5: Mounting in the front of the switch cabinet

![Mounting示意图](image-url)
5/ Commissioning

---

**NOTICE**

Removal of the protective film by pulling it off sideways
For easy removal, pull off the protective foil on the front of the device to the side.

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5.1. Power supply

The WP-101 Web Panel is operated with 24 VDC. The power supply must be connected to connector X1. See section 3.2.2.

Voltage level and power consumption see Chap. 2.4.

5.2. Grounding

The panel must be grounded via the functional earth connection of the power supply connector X1 with sufficiently low impedance (< 1 Ohm) to avoid possible transmitted interference from signal cables or external assemblies. Recommended cable cross-section is 1.5 mm².

In addition, the panel can optionally be grounded via the ground lug on the rear of the housing. For this optional grounding, use a 6.3 x 0.8 mm flat receptacle and widen it slightly with a slotted screwdriver so that it expands to 1 mm.

5.3. System Configuration

The system configuration feature provides an easy to use interface for setting up the device. This can be selected locally on the device at startup in a selection menu of the integrated web browser or called via a web browser on another device that is connected to the Panel via Ethernet.

The clear menu structure makes it possible to quickly find the numerous setting options such as network settings, URL, CODESYS, display, FTP, IP-Tables, screensaver, web browser settings, passwords, diagnostics, etc.

Default IP addresses for panel access:
- Ethernet 1: 192.168.1.100 (Subnet: 255.255.255.0)
- Ethernet 2: 192.168.1.101 (Subnet: 255.255.255.0)

Default passwords (factory setting):
- User: root
- Password: root

A detailed description of the settings and functions can be found in the System Manual Linux. See Chap. 2.6 Accessories

The System Manual is also integrated in the system configuration of the device.

5.4. HTML5 Browser

The Chromium based HTML5 browser allows the display of web pages or a CODESYS V2.3/V3 WebVisu. The URL and the device IP address are set via the system configuration, via an own web server on an external web browser or via a script file on a connected USB stick.
5.5. iniNet Micro-Browser

The optional integrated Micro-Browser from iniNet allows the efficient display of a CODESYS V2.3/V3 WebVisu or the HMI solution SpiderControl from iniNet.

The settings are made directly at startup via the configuration menu of the micro-browser.

5.6. Backup/Restore the system (Live System)

The Backup/Restore function (Live System) allows easy backup and restore of the complete device via USB stick or SD card.

With a backup of the system, the devices can be reset to a defined state or even cloned.

The backup/restore function is integrated in the system configuration and can be accessed directly via the selection menu.

In addition, the live system for the backup/restore function can be requested free of charge from Kontron Electronics AG at http://www.kontron-electronics.ch on request.
6/ Operation

The panel does not have its own on/off switch and starts automatically when the power supply is switched on.

The panel is operated via the touch screen.

**NOTICE**

Damage to the touch screen due to improper operation with inadmissible objects.
Operation with inadmissible sharp or hard objects can cause scratches and damage to the touch screen.
The touch screen may only be operated with a finger or touch pen.
7/ Maintenance

There is no maintenance interval prescribed by the manufacturer of the product.

7.1. Cleaning

The device can be cleaned as required. There is no cleaning interval prescribed by the manufacturer of the product. Since the touch display is touch-sensitive, the panel must be switched off during cleaning.

A soft cleaning cloth with household cleaning agent for glass surfaces is recommended for cleaning the glass panel front. Do not use caustic cleaning agents, abrasive cleaners or hard objects that could cause scratches.

---

**NOTICE**

**Penetration of liquids during cleaning**

Damage to property or destruction of the device may result.

When cleaning the panel front, make sure that only the front side of the panel is cleaned and that no liquids get to other housing parts.
8/ Malfunctions

Table 7: Malfunctions

<table>
<thead>
<tr>
<th>Malfunction</th>
<th>Possible cause</th>
<th>Recommended action</th>
</tr>
</thead>
<tbody>
<tr>
<td>No function</td>
<td>No power supply to the device</td>
<td>Check whether the power supply cable is correctly plugged in. Check pin assignment. Measure supply voltage.</td>
</tr>
<tr>
<td>Interface function impaired</td>
<td>Interface cable not plugged in correctly</td>
<td>Check whether all interface cables are plugged in correctly and the pin assignment is correct.</td>
</tr>
<tr>
<td>Touch screen function faulty</td>
<td>No grounding of the device</td>
<td>Check whether the grounding is correctly connected.</td>
</tr>
</tbody>
</table>

**NOTICE**

Loss of warranty due to manipulation of the device
Repairs and other manipulations of the device may only be carried out by the manufacturer. In particular, opening the device is prohibited. Otherwise any warranty will become void.
9/ Decommissioning and disposal

**NOTICE**

Disposal of electrical material and batteries
Electrical appliances and batteries must be disposed of in accordance with local regulations. If necessary, contact your local waste disposal company for information. Do not throw devices into the household waste and do not burn them.
Remove the backup battery from the device and dispose of it separately.
10/ Technical drawings

10.1. Mounting cut-out and device views

Figure 6: Mounting cut-out
Figure 7: Front view

Figure 8: Rear view
Figure 9: Side view from below
11/Technical Support

For technical support contact our Support department:

➤ E-mail: support@kontron.com
➤ Phone: +49-821-4086-888

Make sure you have the following information available when you call:

➤ Product ID Number (PN),
➤ Production batch or Serial Number (SN)

The numbers can be found on the Type Label, located on the product’s rear side.

Be ready to explain the nature of your problem to the service technician.

11.1. Warranty

Due to their limited service life, parts that by their nature are subject to a particularly high degree of wear (wearing parts) are excluded from the warranty beyond that provided by law. This applies to the CMOS battery, for example.

If there is a protection label on your product, then the warranty is lost if the product is opened.
11.2. Returning Defective Merchandise

All equipment returned to Kontron must have a Return of Material Authorization (RMA) number assigned exclusively by Kontron. Kontron cannot be held responsible for any loss or damage caused to the equipment received without an RMA number. The buyer accepts responsibility for all freight charges for the return of goods to Kontron's designated facility. Kontron will pay the return freight charges back to the buyer’s location in the event that the equipment is repaired or replaced within the stipulated warranty period. Follow these steps before returning any product to Kontron.

1. Visit the RMA Information website:
   
   http://www.kontron.com/support-and-services/support/rma-information

   Download the RMA Request sheet for Kontron Europe GmbH and fill out the form. Take care to include a short detailed description of the observed problem or failure and to include the product identification Information (Name of product, Product number and Production batch or Serial number). If a delivery includes more than one product, fill out the above information in the RMA Request form for each product.

2. Send the completed RMA-Request form to the fax or email address given below at Kontron Europe GmbH. Kontron will provide an RMA-Number.

   Kontron Europe GmbH
   RMA Support
   Phone: +49 (0) 821 4086-0
   Fax: +49 (0) 821 4086 111
   Email: service@kontron.com

3. The goods for repair must be packed properly for shipping, considering shock and ESD protection.

   Goods returned to Kontron Europe GmbH in non-proper packaging will be considered as customer caused faults and cannot be accepted as warranty repairs.

4. Include the RMA-Number with the shipping paperwork and send the product to the delivery address provided in the RMA form or received from Kontron RMA Support.
Appendix A: List of Acronyms

Table 8: List of used Acronyms

<table>
<thead>
<tr>
<th>WP</th>
<th>Web Panel</th>
</tr>
</thead>
<tbody>
<tr>
<td>EMC</td>
<td>Electromagnetic compatibility; interference immunity to electrical or electromagnetic influences</td>
</tr>
<tr>
<td>ESD</td>
<td>Electrostatic Discharge; electrostatic discharge, high electrical voltage pulse</td>
</tr>
<tr>
<td>HMI</td>
<td>Human Machine Interface; Interface between machine and user</td>
</tr>
<tr>
<td>SELV</td>
<td>Safety Extra Low Voltage</td>
</tr>
<tr>
<td>LPS</td>
<td>Limited Power Source</td>
</tr>
</tbody>
</table>
About Kontron

Kontron is a global leader in Embedded Computing Technology (ECT). As a part of technology group S&T, Kontron offers a combined portfolio of secure hardware, middleware and services for Internet of Things (IoT) and Industry 4.0 applications. With its standard products and tailor-made solutions based on highly reliable state-of-the-art embedded technologies, Kontron provides secure and innovative applications for a variety of industries. As a result, customers benefit from accelerated time-to-market, reduced total cost of ownership, product longevity and the best fully integrated applications overall. For more information, please visit: www.kontron.com

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